

DEPARTMENT OF TRANSPORTATION

DIVISION OF ENGINEERING SERVICES

Office of Structural Materials

Quality Assurance and Source Inspection



Bay Area Branch

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Contract #: 04-0120F4Cty: SF/ALA Rte: 80 PM: 13.2/13.9File #: 69.yy**DAILY PROJECT JOURNAL****Prime Contractor:** American Bridge/Fluor Enterprises, a JV**Report No:** DPJ-000135**Contractor:** Zhenhua Port Machinery Company, Ltd (ZPMC), Changxing Island **Dated:** 11-May-2007**Location:** Changxing Island, Shanghai, China
Submittals(New / Total): **CWR's: 0 / 0** **HSR's: 0 / 0** **NCR's: 0 / 2**

Item	Title	Detail
1	Major component movement	<p>QA reviewed the following RT film: PQR HP200776, 1G SMAW on HPS 485W using Lincoln Excalibur 9018M MR, appeared to comply</p> <p>QA observed welding of the following PQR: HP200777, 3G SMAW on HPS 485W using Lincoln Excalibur 9018M MR, welding is complete.</p>
2	Key conversations	QA spoke with ABF QCM Jim Bowers and ABF on-site QCM Nate Lindell regarding the revised WQCP from ZPMC and the meeting being scheduled to discuss the revisions. Mr. Bowers stated that he would prefer to have the meeting as early as possible on the week of the 21st, and that he would have printed copies of the revised WQCP ready at that time for reference.
3	Other important observations	<p>QA observed the following number of personnel performing work on the closed-rib welding development and ABF tower mock-ups including welders, ZPMC QC and ABF Representatives:</p> <p>Closed-rib: 16 Tower Mock-ups: 59</p>
4	Quality Assurance Inspectors per shift	2 AM (Hasler/Acuna) 0 PM
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Inspected By:	McClary,David	Quality Assurance Inspector
Reviewed By:	Lowry,Patrick	QA Reviewer